



COATINGS BATCH CERTIFICATION SHEET

Customer: Canfield
 Customer PO #: 028169-00
 Customer Code #:
 Location: Canfield, OH
 Batch Size: 300 gal

Paint Code: DC477K2000
 Description: Non-Chrome Black Primer
 Batch #: DCH091364477
 Date: 9/18/13

TEST	SPECIFICATION	DURA COAT RESULTS	CUSTOMER RESULTS	LINE RESULTS
SUBSTRATE	Bare HDG / EGS Our results Bare HDG	Bare HDG / EGS Our results Bare HDG		
PRIMER (TYPE)	None	None		
PRIMER (D.F.T.) mils	N/A	N/A		
TOPCOAT (D.F.T.)	.15 - .30	.20		
TOTAL D.F.T.	.15 - .30	.20		
BAKE TEMP.	650°F	650°F		
DWELL TIME	27"	27"		
PEAK METAL TEMP.	420 - 450°F	435°F		
COLOR INSTRUMENT				
(COLOR) Delta L	VISUAL	VISUAL		
(COLOR) Delta a	VISUAL	VISUAL		
(COLOR) Delta b	VISUAL	VISUAL		
VISCOSITY (ZAHN #)	24-28" #4 ZAHN	27" #4 ZAHN		
WEIGHT/GALLON	8.84 +/- .20	8.78		
WEIGHT SOLIDS %	50 +/- 2.00			
VOLUME SOLIDS %	40 +/- 2.00			
V.O.C. #/GAL	4.38 #	4.38 #		
GLOSS@60'	15 - 30°	25°		
SHEEN@85'				
PENCIL HARDNESS (EAGLE TURQUOISE)	F - 2H	2H		
T-BEND (FABRICATION)	0 - 1T NTO	0T NTO		
IMPACT (DIRECT) OR (REVERSE)	60" LBS REVERSE	80" #/REVERSE		
ADHESION (X-HATCH)	NTO	NTO		
SOLVENT RESISTANCE (MEK)	10+	10+		
RESISTIVITY				

COMMENTS:

THIS IS TO CERTIFY THAT THE ABOVE BATCH WILL MEET OR EXCEED ALL PHYSICAL AND COLOR PROPERTIES WHEN COMPARED TO SPECIFICATIONS INCLUDED ON THE PRODUCT DATA SHEET SUPPLIED BY DURA COAT PRODUCTS INC.

SIGNED: Samy B...

DATE: 4-18-14



COATINGS BATCH CERTIFICATION SHEET

Customer: Canfield
Customer PO #: 30413
Customer Code #:
Location: Canfield, OH
Batch Size: 50 gal

Paint Code: DC451C2001
Description: M/G Clear Laminating Bkr
Batch #: DCH021468752
Date: 2/20/14

TEST	SPECIFICATION	DURA COAT RESULTS	CUSTOMER RESULTS	LINE RESULTS
SUBSTRATE	Bare Aluminum/EGS Our results Bare Aluminum	Bare Alum/EGS Our results Bare Aluminum		
PRIMER (TYPE)	None	None		
PRIMER (D.F.T.) mils	N/A	N/A		
TOPCOAT (D.F.T.)	.15 - .25	.20		
TOTAL D.F.T.	.15 - .25	.20		
BAKE TEMP.	530°F	530°F		
DWELL TIME	38"	38"		
PEAK METAL TEMP.	435 - 450°F	435°F		
COLOR INSTRUMENT				
(COLOR) Delta L	VISUAL	VISUAL		
(COLOR) Delta a	VISUAL	VISUAL		
(COLOR) Delta b	VISUAL	VISUAL		
VISCOSITY (ZAHN #)	18-22" #4 ZAHN	18" #4 ZAHN		
WEIGHT/GALLON	8.15 +/- .20	8.17		
WEIGHT SOLIDS %	38 +/- 2.00			
VOLUME SOLIDS %	29 +/- 2.00			
V.O.C. #/GAL	5.07 #	5.07 #		
GLOSS@60'	20 - 40°	32°		
SHEEN@85'				
PENCIL HARDNESS (EAGLE TURQUOISE)	H+	H		
T-BEND (FABRICATION)	2T NTO	2T NTO		
IMPACT (DIRECT) OR (REVERSE)	28" LBS REVERSE	28" LBS REVERSE		
ADHESION (X-HATCH)	NT0	NT0		
SOLVENT RESISTANCE	25+	25+		
RESISTIVITY				

COMMENTS:

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SIGNED: Sam B. us

DATE: 4-18-14



COATINGS BATCH CERTIFICATION SHEET

Customer: Canfield Metal Coatings
Customer PO #: 30038
Customer Code #: N/A
Location: Canfield, OH
Batch Size: 105 gal

Paint Code: DC146K2022
Description: MG Black
Batch #: DCH111366390
Date: 11/13/13

TEST	SPECIFICATION	DURA COAT RESULTS	CUSTOMER RESULTS	LINE RESULTS
SUBSTRATE	Primed CRS/EGS Our results Primed CRS	Primed CRS/EGS Our results Primed CRS		
PRIMER (TYPE)	DC477K2000	DC477K2000		
PRIMER (D.F.T.) mils	.15 - .25	.20		
TOPCOAT (D.F.T.)	.50 - .60	.55		
TOTAL D.F.T.	.65 - .85	.75		
BAKE TEMP.	650°F	650°F		
DWELL TIME	30"	30"		
PEAK METAL TEMP.	435°F - 450°F	450°F		
COLOR INSTRUMENT	N/A	N/A		
(COLOR) Delta L	VISUAL	VISUAL		
(COLOR) Delta a	VISUAL	VISUAL		
(COLOR)Delta b	VISUAL	VISUAL		
VISCOSITY (ZAHN #)	24" - 28" #4 ZAHN	25" #4 ZAHN		
WEIGHT/GALLON	8.76 +/- .20	8.71		
WEIGHT SOLIDS %	54 +/- 2.00	N/A		
VOLUME SOLIDS %	46 +/- 2.00	N/A		
V.O.C. #/GAL	4.05 #/GAL	4.14 #/GAL		
GLOSS@60'	18° - 23°	22°		
SHEEN@85'				
PENCIL HARDNESS (EAGLE TURQUOISE)	F - 2H	H		
T-BEND (FABRICATION)	1T NTO	1T NTO		
IMPACT (DIRECT) OR (REVERSE)	160" # REVERSE	160" # REVERSE		
ADHESION (X-HATCH)	NT0	NT0		
SOLVENT RESISTANCE (MEK)	100+	100+		
RESISTIVITY				

COMMENTS:

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SIGNED: Songpa B. Kim

DATE: 4-18-14